CLAIMS

We claim:

1. A method of forming optically transparent and electrically conductive single walled carbon nanotubes (SWNT) films, comprising the steps of:

providing a porous membrane;

dispersing a plurality of single walled carbon nanotubes (SWNTs) into a solution, said solution including at least one surface stabilizing agent for preventing said SWNTs from flocculating out of suspension;

applying said solution to said membrane, and

removing said solution, wherein said SWNTs are forced onto a surface of said porous membrane to form a SWNT film disposed on said membrane.

- 2. The method of claim 1, further comprising the step of separating said SWNT film from said porous membrane.
- 3. The method of claim 2, wherein said separating step comprises dissolving said membrane.
- 4. The method of claim 1, wherein said surface stabilizing agent comprises at least one surfactant.
 - 5. The method of claim 1, wherein said membrane comprises a polymer.
 - 6. The method of claim 1, further comprising the step of doping said SWNT film.
- 7. The method of claim 6, wherein said doping comprises adding at least one dopant to said SWNT film, said dopant selected from the group consisting of halogens and alkali metals.

- 8. The method of claim 1, wherein said SWNT film provides at least 10% optical transmission thoughout the wavelength range from 0.4 μm to 10 μm .
 - 9. The method of claim 8, wherein a thickness of said SWNT film is at least 100 nm.
- 10. The method of claim 1, wherein said SWNT film provides at least 50% optical transmission throughout the wavelength range from 3 μ m to 5 μ m.
- 11. The method of claim 10, wherein a thickness of said SWNT film is at least 100 nm.
- 12. The method of claim 1, wherein said SWNT film provides a sheet resistance of less than 200 ohm/sq at a thickness of 100 nm.
- 13. An optically transparent and electrically conductive single walled carbon nanotubes (SWNT) film, comprising:

a plurality of interpenetrated single walled carbon nanotubes, wherein said film provides a sheet resistance of less than 200 ohm/sq and at least 30% optical transmission at a wavelength of 3 μ m.

- 14. The SWNT film of claim 13, wherein said 30% transmission is provided at a wavelength of 5 μ m.
- 15. The SWNT film of claim 13, wherein said 30% transmission is provided at a wavelength of 10 μm .
 - 16. The SWNT film of claim 13, wherein said film includes at least one dopant.
- 17. The SWNT film of claim 14, wherein said dopant is selected from the group consisting of halogens and alkali metals.

- 18. The SWNT film of claim 13, wherein said SWNT film provides at least 10% optical transmission throughout the wavelength range from about 0.4 μ m to 10 μ m at a thickness of at least 100 nm.
- 19. The SWNT film of claim 13, wherein said SWNT film provides at least 50% optical transmission throughout the wavelength range from about 3 μm to 5 μm at a thickness of at least 100 nm.
- 20. The SWNT film of claim 13, wherein said SWNT film provides said sheet resistance of less than 200 ohm/sq at a thickness of 100 nm.